

Title of the Invention

5           ELECTRICAL CONNECTOR, LED ASSEMBLY, AND METHOD OF ASSEMBLY  
THEREFOR

BACKGROUND OF THE INVENTION

10       Field of the Invention

[0001] The present invention relates to a system for lighting. More particularly: the invention relates to a system alternately employing light emitting diodes (LEDs) or a light source guided through optical fibers.

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Discussion of the Background

[0002] Signs and pictures can benefit from being illuminated, either for aesthetic reasons, or for visibility. In particular, outdoor signs may need to be illuminated to be read after darkness.

20       Almost everyone has had the experience of trying to locate a residential address after dark with only the benefit of car headlights. Illuminated signs for displaying house numbers are widely known, but have not found widespread popularity. Known signs of this type tend to be heavy,

bulky and consume excessive electrical power. The householder must normally either arrange for the sign to be wired into the house electrical supply or be prepared to frequently replace batteries or bulbs. Some form of light-sensitive switching may need to be incorporated to reduce power consumption, thereby adding complexity and bulk. In addition, it is undesirable to have external electrical wiring, which is exposed to the vagaries of the weather. There is a need for house number signs that inherently consume less power, as well as for signs that can be illuminated without having electrical wiring outside the house.

[0003] The above and other disadvantages of the background art are overcome by the teachings of the present invention, as will be discussed below.

#### SUMMARY OF THE INVENTION

[0004] The present invention provides for a system of object lighting that may optionally employ either multiple Light Emitting Diodes (LEDs) connected to an electrical bus via Insulation Displacement Connectors (IDC), or alternatively a central light source with light beams distributed through optical fibers via a splitter to a number of lenses providing point light sources equivalent to the LEDs.

[0005] Various lighting configurations may be achieved by the system of the invention. These include signs and pictures illuminated by point light sources arranged around a periphery thereof and configured to be reflected via a rear mirrored surface. This arrangement is particularly well

adapted to illuminate house numbers, but may be used to illuminate any sign or picture.

[0006] In another aspect of the invention, a lens system is provided for point light sources, so that either LEDs or optical fiber light sources can provide the same illumination pattern. A small lens is configured to fit on the end of each optical fiber and provide the same outer curvature as a standard LED, and a larger lens is configured to fit either a standard LED or the small lens internally. In this manner, similar beams of light are produced regardless of whether LEDs or optical fibers are employed, and therefore optical fibers may be substituted for LEDs or vice versa without affecting the way the light is distributed.

[0007] In a further aspect of the invention, electrical connectors are provided to connect a plurality of LEDs to an electrical bus by displacement of the insulation. This enables a relatively large number of LEDs to be connected onto an electrical wiring harness or power supply bus with a minimum amount of wiring and a minimum number of assembly operations.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0008] The invention will now be further described with reference to the drawings, in which like numerals designate like elements, and in which any dimensions given are by way of example.

[0009] FIG. 1 is a plan view of a fiber optical splitter according to a preferred embodiment of the invention.

**[0010]** FIG. 2 is a pictorial view of a fiber optical splitter according to a preferred embodiment of the invention.

**[0011]** FIG. 3 is an end view of a lower half of a fiber optical splitter according to a preferred  
5 embodiment of the invention, when viewed through section III-III.

**[0012]** FIG. 4 is a sectional side view of a small lens according to a preferred embodiment of the invention.

**[0013]** FIG. 5 is a sectional side view of a large lens according to a preferred embodiment of the  
10 invention.

**[0014]** FIG. 6 is an isometric view of an electrical connector according to a preferred  
embodiment of the invention.

**[0015]** FIG. 7 is an end view of an electrical connector according to a preferred embodiment of  
15 the invention.

**[0016]** FIG. 8 is a side view of an electrical connector according to a preferred embodiment of  
20 the invention.

**[0017]** FIG. 9 is a plan view of an electrical connector according to a preferred embodiment of

the invention.

**[0018]** FIG. 10 is a pictorial view of a light panel according to the invention, showing a diffuser sheet removed.

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**[0019]** FIG. 11 is a sectional view through section XI-XI of FIG. 10.

**[0020]** FIG. 12 is an exploded isometric view in greater detail of a light panel edging strip according to the invention.

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**[0021]** FIG. 13 is a side view of the light panel edging strip of FIG. 12.

**[0022]** FIG. 14 is an isometric view of a light box according to a further embodiment of the invention

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**[0023]** FIG. 15 is an exploded side view of the light box of FIG. 14.

**[0024]** FIG. 16 is a block diagram of an arrangement for distributing light beams by using the splitter of FIGs. 1-3.

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**[0025]** FIG. 17 is a detailed view showing the use of the small lens of FIG. 4 with the splitter.

## DETAILED DESCRIPTION OF THE DRAWINGS

[0026] A light panel **1000** according to a preferred embodiment of the invention is shown in FIG.

5 10. Light panel **1000** includes a mirrored back sheet **1010**, an edging strip **1020**, a frontal diffuser sheet **1030** and a plurality of point light sources **1040**. The diffuser sheet **1030** is shown removed from the light panel **1000** in this view for clarity. FIG. 11 shows the light panel **1000** fully assembled, but without point light sources **1040**, when viewed on section XI-XI of FIG. 10. Both the diffuser sheet **1030** and the mirrored back sheet **1010** may be made from acrylic, or from any  
10 other suitable material. Point light sources **1040** are inserted in apertures **1050** in edging strip **1020**. Edging strip **1020** is preferably made of rust proof steel with a Chrome plated or otherwise mirrored inner surface **1070**, but may be made from other suitable materials without departing from the scope of the invention.

15 [0027] The edging strip **1020** is arranged to overlap the diffuser sheet **1030** and the backing sheet **1010** by a distance 'd', which in a non-limiting example may be 0.375 inches, and an inner surface **1070** of edging strip **1020** is angled downwards by an angle 'a'. Angle 'a' is preferably in the range 10-15°, preferably substantially 12°, i.e. angle 'b' would be substantially 78°, such that light from point light sources **1040** is reflected from mirrored surface **1060** of back sheet **1010**  
20 towards diffuser sheet **1030**. As the point light sources **1040** are arranged to emit light normal to the inner surface **1070**, the angle of incidence of the light with respect to the mirrored surface **1060** of the backing sheet **1010** is also equal to the angle 'a'. The diffuser sheet **1030** may be

covered by a further sheet acting as a mask (not shown), which does not permit the passage of light except through selective openings, such as cut out numerals and/or letters, for example to display a house number or other message. In an alternative embodiment, the light panel may be used as a picture frame and the mask may be the mat used in framing the picture. This results in an appealing backlighting effect.

[0028] Angle 'a' may, of course, be varied outside of the range from 10-15° without departing from the scope of the invention. Inner surface 1070 of edging strip 1020 is also preferably mirrored to maximize internal reflection of the light. This arrangement allows height 'h' in a non-limiting example to be as low as 0.675 inches, which is significantly less than the thickness of light panels known in the background art. Point light sources 1040 may be interchangeably provided either by LEDs or by lenses connected by optical fibers to central light source 10.

[0029] FIG. 12 shows edging strip 1020 in greater detail, in an exploded view together with cap 1080 and mounting bracket 1090, and FIG. 13 shows a side view of edging strip 1020. Tabs 1075 are provided on the same centers as holes 1050, preferably at a spacing of 1 inch, although the spacing may be varied without departing from the scope of the invention. Brackets 1090 are provided with holes 1095 for receiving tightening screws (not shown) and are used to retain edging strip 1020 at the corners of light panel 1000. When the corners of light panel 1000 are assembled, brackets 1090 are placed such that screwing the tightening screws into holes 1095 will push brackets 1090 against the inside of ridges 1085 in edging strip 1020. Brackets 1090 may be made of steel or any other suitable material. Tabs 1075 may be folded to secure backing

sheet **1010** when the light panel **1000** is assembled. Cap **1080** may be made of any suitable plastic or other material, and serves both to finish the appearance of lighting panel **1000** and to cover the wiring or optical fibers leading to point light sources **1040**.

5     **[0030]** In a first embodiment, LEDs may be used for each point light source. Power for the LEDs may be derived from the mains wiring, or from rechargeable batteries connected to a solar cell, or from any other suitable source. Conventionally, this has involved soldering two wires to each LED, which has necessitated a large number of separate soldering operations to assemble a lighting system employing multiple LEDs.

10     **[0031]** In a preferred embodiment, the present invention overcomes this problem by using low-profile connector **600**, as shown in FIGs. 6, 7, 8 and 9. Connector **600** includes an upper part **610** and a lower part **620**, which may be molded from a non-conductive thermoplastic such as ABS, or otherwise formed from any suitable material. When upper and lower parts **610** and **620** are  
15 assembled together, as shown in the drawings, two cylindrical recesses **630** are formed, through which a wiring harness having two insulated wires **640** may be passed, each including an insulation layer **645** surrounding an inner conductor **650**. The inner conductors **650** may be, for example 24 AWG. Upper and lower parts **610** and **620** may, for example, be snapped together by using a simple hand tool (not shown).

20     **[0032]** Two holes **660** are provided in upper part **610** of connector **600**, into which pins **670** are inserted. Holes **660** are placed in a staggered relationship relative to wires **640**, so that the



spacing 's' is equal to the spacing between the leads of the LED, for example 0.1 inches. A single pin 670 is shown removed from hole 650 in FIG. 8, and is hollow, with a central aperture 675 extending from an upper end, and a point 680 at a lower end thereof. The central aperture 675 is sized to receive a lead of an LED as a push fit, and the pins are configured to be a push fit into holes 660. Pins 670 may be made of brass or any other suitable material. The leads of an LED (not shown) are inserted into central apertures 675 in pins 670, which are then inserted through holes 660 in upper part 610 of connector 600, and the points 680 of pins 670 penetrate the outer insulation layers 645 of wires 640, to make contact with the inner conductors 650 thereof. In one example, the overall size of the connector 600 is 0.25 inches wide and 0.1875 inches high.

[0033] Large lens 500 shown in FIG. 5 has a planar rear surface 510 and a convex front surface 520. Front surface 520 has substantially the same curvature as inside surface 530, which is configured to mate with front surface 420 of small lens 400. Surfaces 520 and 530 are highly polished. Inner cylindrical surface 540 of large lens 500 is configured to have a particular diameter so that both the optical fibers and the ferrule of a standard LED are a push fit. Thus, either a small lens 400 (see FIG. 4) or a standard LED may be interchangeably push fit into large lens 500, and in both cases the focal point of the large lens 500 substantially coincides with the focal point of the light source.

[0034] FIGs. 14 and 15 show a light box 1400 according to an embodiment of the invention. Light box 1400 includes a holder 1410, a clear cover 1420, an end cap 1430, a light source 1440 and top and bottom reflective dishes 1450. Holder 1410 is preferably made from black brushed

Aluminum, but may be made of any other suitable material, and has a reflective back-plate **1460**.

Top and bottom reflective dishes **1450** may, for example, be made of a suitable plastic with a reflective metal coating. The clear cover **1420** may be made of plexiglass or the like, and the end cap may be an Aluminum stamping, although other materials may be used. Each light source

5    **1440** may include a large lens **500** inside which is inserted either an LED or a small lens **400** connected via optical fibers to a central light source **10**. Multiple light boxes **1400** may, for example, be used for outdoor landscape lighting, or for indoor decorative lighting. These may be connected as shown in FIG. 16.

10    **[0035]** In an alternative embodiment of the invention, illustrated in FIG. 16, a central light source **10**, which may be a halogen lamp or any other suitable light source, is used to illuminate a first end of a bundle of optical fibers **50**. The fibers are then separated in a splitter **100**, and strands of optical fibers **60** are fed to light boxes **1400** or to lighting strip **1800** as appropriate, as will be discussed further.

15    **[0036]** Splitter **100** is shown in more detail in FIGs. 1, 2 and 3. Splitter **100** may be constructed in upper and lower halves **110**, **120**, fastened together by screw **130** located in aperture **135**, or by any other suitable means. The bundle of fibers **50** from the light source **10** enter the splitter **100** through input aperture **140** and exit through a plurality of output apertures **150**, thereby splitting

20    the light from the light source. The optical fibers are additionally aligned by apertures **160** in web **170**.

[0037] FIG. 17 shows in more detail how each fiber strand **60** passes first through an aperture **160** in the web **170** in the splitter **100** (only part of which is shown), then through a ferrule **70** which protrudes through a hole **150**. Ferrule **70** may be made of brass or any other suitable material, and is retained in place by web **170**. Coupler **75** mates with ferrule **70**, and is connected through fiber strand **60** to a small lens **400** retained in a lens assembly **80**. Small lens **400** may in turn be inserted in large lens **500** as shown.

[0038] Small lens **400** is shown in more detail in FIG. 4. The end of the fiber **60** and the rear surface **410** of small lens **400** are each polished before they are coupled together, e.g. with a suitable optical adhesive in lens assembly **80**. The front surface **420** of small lens **400** is also highly polished and has a convex curvature the same as that of a standard LED to be used in other embodiments of the invention. The small lens **400** therefore has a center of focus which is not only suitable for use with large lens **500** shown in FIG. 5, but is also suitable for use with a standard reflector (not shown) that is readily available and is designed to have a standard LED placed in the center thereof.

[0039] It is often desirable to illuminate an object without illuminating the surroundings. For example, to enable a stair tread to be located without lighting an entire room. FIG. 16 shows a lighting strip **1800** according to another embodiment of the present invention, which can be used for this and other similar purposes. Lighting strip **1800** includes a row of point light sources **1840** that may be either LEDs or small lenses **400**. Lighting strip **1800** may be connected to central light source **10** via splitter **100** as also shown in FIG. 16.

**[0040]** It will be appreciated by one skilled in the art that numerous variations and modifications are possible, and that the invention may be practised otherwise than as specifically disclosed herein, without departing from the spirit and scope of the invention.

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